



HOFFMANN INC.

FABRICATION FACILITY AND EQUIPMENT



Hoffmann's fabrication facility has over 70,000 square feet and is entirely dedicated to metal fabrication.

carbon steel stainless steel
[CNC facin roll] [specialty alloy steel] [steel fabrication]
bending [design and engineering] [Cor-Ten]
[epoxies] [special preparation coatings] galvanizing
[stainless steel] shot blasting [crane services]
single part paint [sub-arc] [punching]
[inspections] steel stacks
plasma cutting [steel fabrication] [A-36 carbon steel]
[steel grit blast] plate rolling aluminum [steel stacks]
[installation] [welding] [single wall] [ALLtra]
[A-36 carbon steel] shearing specialty alloy steel zinc
COR-TEN [mig] ductwork [single part paint]
[tig]

FACILITY AND EQUIPMENT LIST

WELDING

Mig, Tig, and Stick Welding of Carbon Steel, Stainless, and Aluminum
All welders are certified in AWS D1.1 for all positions.
AWS D1.6 stainless and API 650 available upon request.
Full-Time Certified Weld Inspector and Instructor on Staff

WELDING EQUIPMENT

SUB-ARC

Pandjiris Manipulator
Lincoln Idealarc DC -1000 Power Supply
Camera and Laser Remotely Controlled Seam Tracking
One Pass Per Side, Complete Penetration Welds up to 3/8" Plate

MACHINING

CNC Vertical Milling 32" x Axis
Lathe up to 17" Swing with 8' 6" Bed
Drill Presses, Radial Arm Drill and Mag Drills

CUTTING, SHEARING AND SAWING

ALLtra 12' x 40' Cutting Table
HD Plasma to Pierce up to 1-1/2" Plate
Oxy Fuel Capable to Pierce 6" Plate
HEM 20" Vertical Saw with Hydraulic Tilt
HEM 26" Automatic Horizontal Saw
Piranha P-50, 50 Ton Iron Worker

PLATE ROLLING

CNC Faccin Roll 1/2" Thick x 10' Long

PRESS BRAKE

400 Ton, 1/2" x 14' and 3/4" x 11' Capacity

FACILITY

Over 70,000 sq. ft. under roof.
(2) 20 Ton Bridge Cranes - 36' Hook Height
(1) 15 Ton Bridge Crane - 16' Hook Height
(3) 10 Ton Bridge Cranes - 20' Hook Height
(4) 5 Ton Bridge Cranes - 20' Hook Height
(3) GCI Mobile Tower Cranes
Shot Blasting Booth - 22' 7"w x 74'l x 20' 4"h
Paint Booth - 22' 7"w x 74'l x 20' 4"h

Services

Plasma Cutting
Burning
Punching
Shearing
Bending
Plate Rolling
Sawing
Machining
Welding
Painting
Shot Blasting

Materials

Carbon Steel
Stainless Steel
COR-TEN Steel
Aluminum
Specialty Alloy Steel

Coatings

Special preparation and coatings
for temperatures up to 1000° F
Steel Grit Blast
Single Part Paint
Epoxies
Zinc
Galvanizing
Polishing



Delivery and transportation quotes upon request.



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